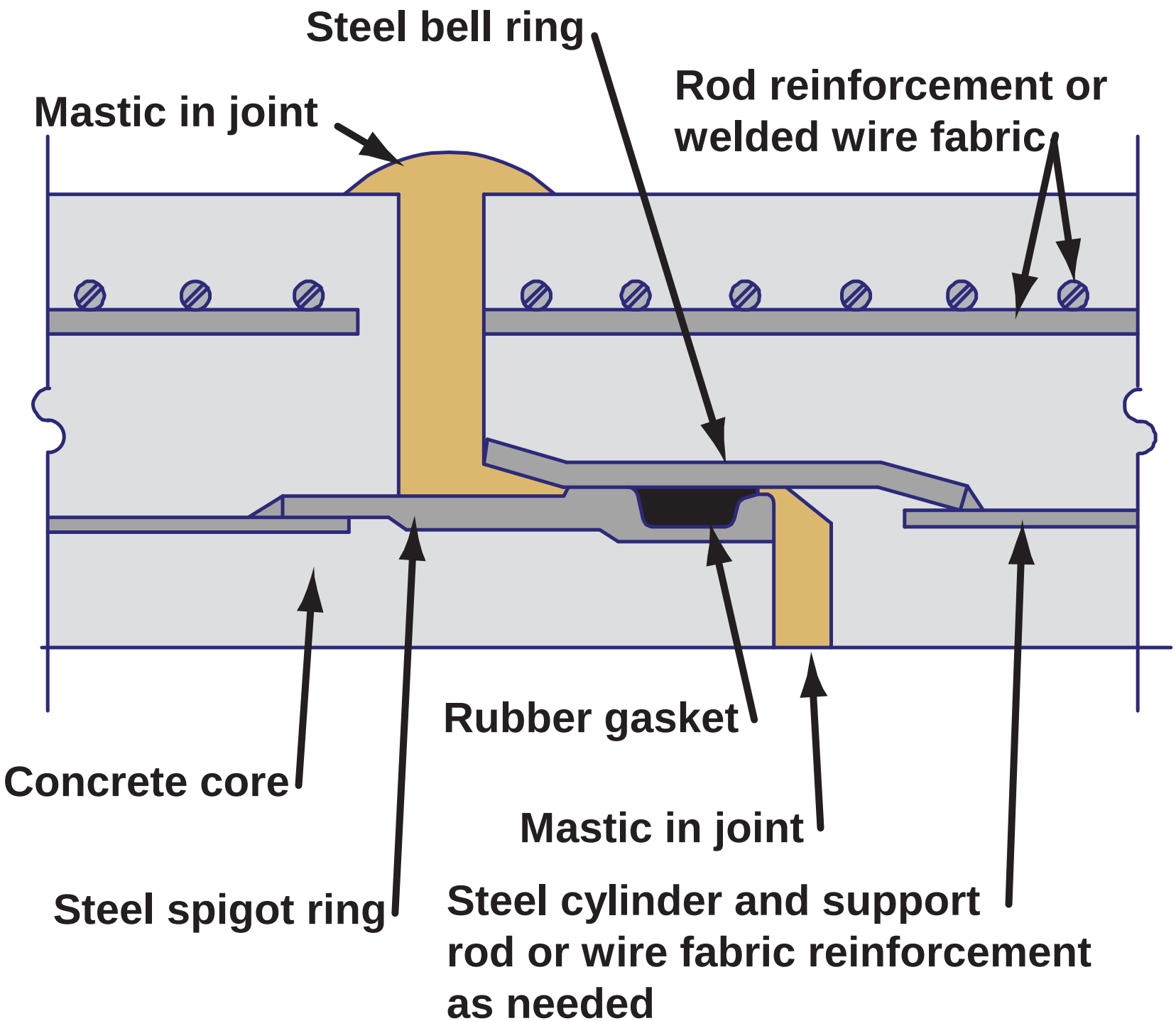
Steel bell ring
Mastic in joint
Rod reinforcement or
welded wire fabric
Rubber gasket
Concrete core
Mastic in joint
Steel spigot ring
Steel cylinder and support
rod or wire fabric reinforcement
as needed